

Assembly Instruction

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Production state						
Preform Date 2011-05-12	Preform By TSN	Approved Date	Approved By		Page 1	

Mounting of Drive motor cover with indicator/reflector

List of parts in the set.

Qty. 1	Drive motor cover with indicator/reflector	Qty. 2	Screw ISO 4762 M4x10 8.8 Fe/Zn
Qty. 1	Brake Release Cover	Qty. 1	Screw ISO 4762 M4x5 8.8 Fe/Zn

Assembly

1. Remove the front and upper chassis covers. See the chassis service manual for detailed information.
2. Fit the brake release cover with the attached screw (M4x5). See fig. 1.

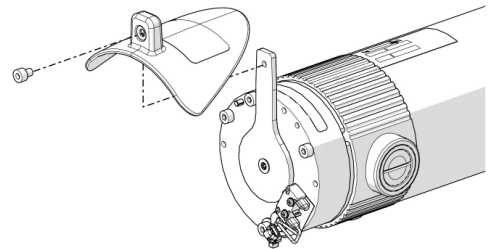


Fig. 1. The Brake Release Cover is fitted with one screw.

3. Fit the drive motor cover with the two attached screws. See fig. 2. On cover with indicator, position it's cabling together with the drive motor cabling in to the wheelchairs chassis.

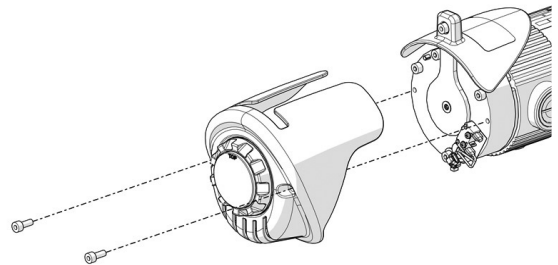


Fig. 2. The drive Motor Cover is fitted with two screws.

4. When mounting cover with indicator, connect the indicators cabling to the contact on the cabling. This is positioned on the inside of the chassis, next to the seat lift. See fig.
5. Refit the front and upper chassis covers. See the chassis service manual for detailed information.



Fig. 3. The connectors on the front light and indicators cabling.

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Document No. 247403	Revision A.00					
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Preform Date 2011-05-12	Preform By TSN	Approved Date	Approved By		Page 2	

Montering av motorkåpa inkl. körriktningsvisare/reflex

Förteckning över detaljer som skall finnas i satsen.

1st	Motorkåpa inkl. körriktningsvisare/reflex	2st	Skruv ISO 4762 M4x10 8.8 Fe/Zn
1st	Bromsfrigöringskåpa	1st	Skruv ISO 4762 M4x5 8.8 Fe/Zn

Montering

1. Demontera främre och övre chassikåpa. Se chassits servicemanual för utförlig information.
2. Montera bromsfrigöringskåpa med den medföljande skruven (M4x5), se bild 1.

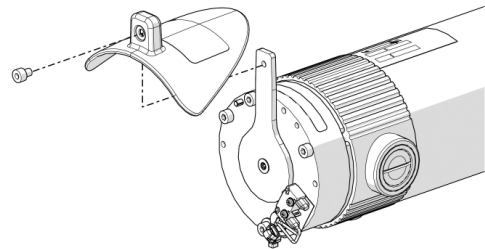


Bild 1. Bromsfrigöringskåpa sitter monterad med en skruv.

3. Montera motorkåpan med de två medföljande skruvarna, se bild 2. På kåpa med körriktningsvisare, dra dess kablage tillsammans med motorns kablage in till rullstolens chassi.

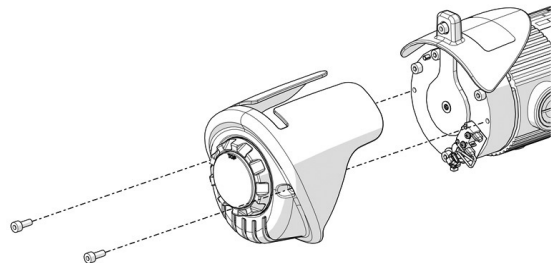


Bild 2. Motorkåpan sitter monterad med två skruvar.

4. Vid montering av kåpa med körriktningsvisare, anslut dess kablage till kontakten på kablaget i chassit, denna ligger lös i chassit bredvid sitslyften, se bild.
5. Återmontera främre och övre chassikåpa. Se chassits servicemanual för utförlig information.



Bild 3. Kontakterna på den främre belysningens kablage ligger lös i chassit bredvid sitslyften